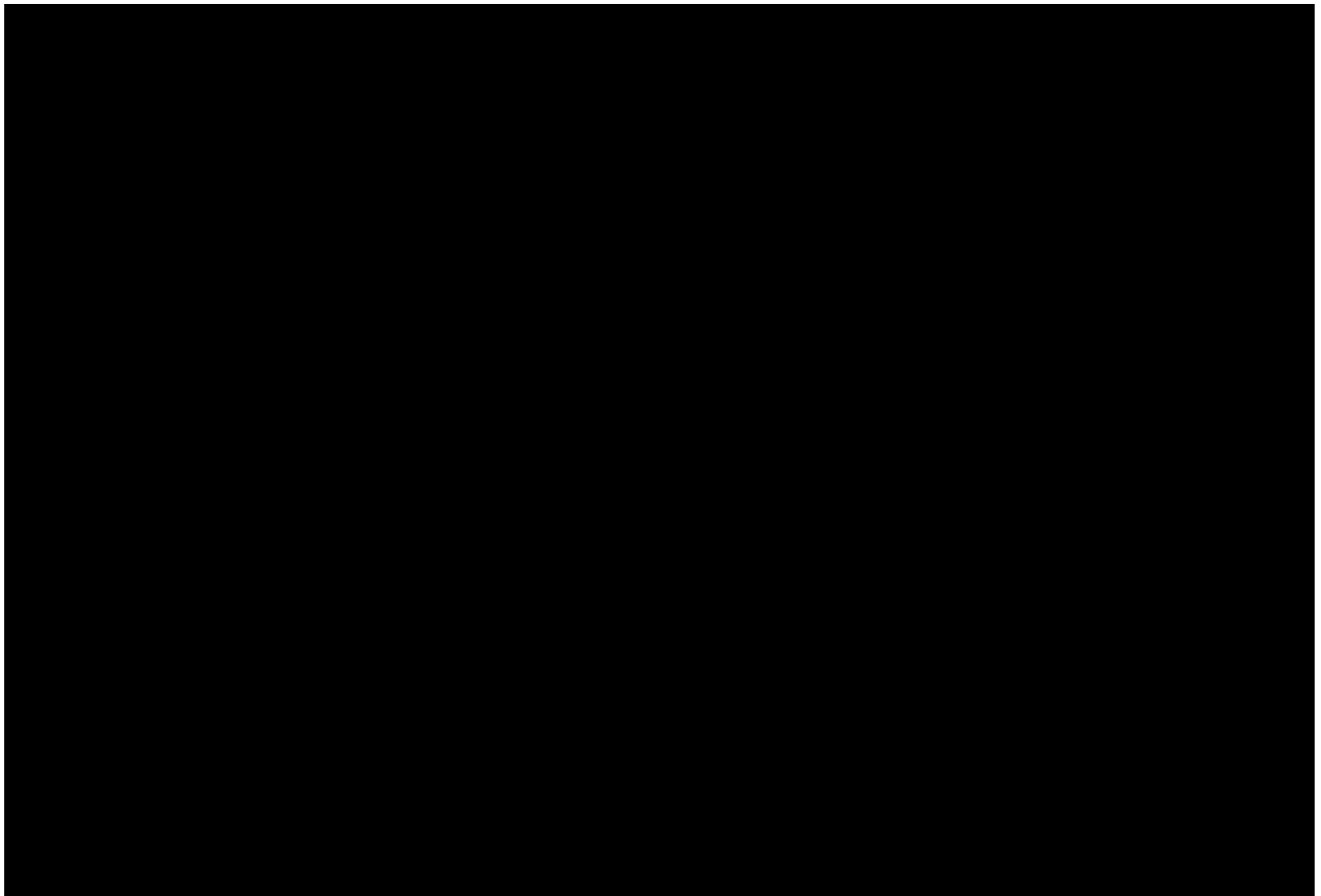


Waste Management Plan

Cross River Rail Project – Tunnel, Stations and Development Package (TSD)



Document number: CRRTSD-EN-ENMP-CBGU-000002

Revision date: 17/10/2025

Revision: 6

Compliance Matrix

Table 1 Compliance matrix

CRRDA REFERENCE	REQUIREMENT	ADDRESSED IN SECTION
Coordinator-General's change report Schedule 1 – Environmental Design Requirements		
11 (a)	The Project is designed to minimise waste generation and maximise the reuse and recycling of waste materials generated by the Project during its construction and operation.	This Plan
11 (b)	Opportunities are investigated during the detailed design phase for the use of recycled materials, including for Project infrastructure produced from concrete, road base, asphalt and other construction materials.	This Plan
11 (c)	During detailed design, the feasibility of re-using material excavated from the Project is investigated.	This Plan

Details of Revision Amendments

Document Control

The CBGU Project Director is responsible for ensuring that this Plan is reviewed and approved. The Project Environment & Sustainability Manager is responsible for updating this Plan to reflect changes to the Project, legal and other requirements, as required.

Amendments

Any revisions or amendments must be approved by the CBGU Project Director before being distributed / implemented.

Distribution and Authorisation

The CBGU Project Director is responsible for the distribution of this Plan. The controlled master version of this document is available for distribution as appropriate and maintained on TeamBinder. All circulated hard copies of this document are deemed to be uncontrolled.

All personnel employed on the Project will perform their duties in accordance with the requirements of this Plan, supporting management plans, and related procedures.

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Referenced Documents

The following provides a list of referenced documents either as a sub-plan to this plan or referenced from.

Table 2 Referenced Documents

Document Number	Document Name	Location of Controlled Version
Referenced Project Plans include:		
CRRTSD-EN-ENMP-CBGU-000001	Air Quality Management Plan	TeamBinder
CRRTSD-SH-PLN-CBGU-000005	Asbestos Management Plan – Health and Safety	TeamBinder
CRRTSD-EN-ENMP-CBGU-000005	Climate Change and Sustainability Management Plan	TeamBinder
CRRTSD-EN-MPL-CBGU-000019	Construction Environmental Management Plan	TeamBinder
CRRTSD-TM-MPL-CBGU-000012	Construction Traffic Management Plan	TeamBinder
CRRTSD-CS-MPL-CBGU-000036	Construction Worksite Management Plan	TeamBinder
CRRTSD-EN-ENMP-CBGU-000016	Erosion and Sediment Control Plan	TeamBinder
CRRTSD-EN-ENMP-CBGU-000007	Hazardous Goods Management Plan	TeamBinder
CRRTSD-EN-ENMP-CBGU-000007	Hazard and Risk Management Plan	TeamBinder
CRRTSD-TM-MPL-CBGU-000014	Haulage Management Plan	TeamBinder
CRRTSD-SH-MPL-CBGU-000003	Occupational Health and Safety Management Plan	TeamBinder
CRRTSD-EN-ENMP-CBGU-000006	Spoil Placement Management Plan	TeamBinder

Note: this Management Plan may not contain the current version of the documents listed above. Refer to the 'location of controlled version' for the most current version.

Glossary of Terms

Table 3 Terms

Term	Meaning
AQMP	Air Quality Management Plan
AMP	Asbestos Management Plan
BCC	Brisbane City Council
CBD	Central Business District
CBGU	Design & Construct Contractor comprising a joint venture with CPB Contractors Pty Ltd, BAM International Australia Pty Ltd, Ghella Pty Ltd and UGL Engineering Pty Ltd
CCSMP	Climate Change and Sustainability Management Plan
CEMP	Construction Environmental Management Plan
CG	Coordinator-General
CGCR	Coordinator-General change reports
CLMP	Contaminated Land Management Plan
CRR	Cross River Rail
CSEP	Communications and Stakeholder Engagement Plan
CTMP	Construction Transport Management Plan
CWMP	Construction Worksite Management Plan
DA	Delivery Authority
DEHP	Department of Environment and Heritage Protection (now DETSI)
Delivery Authority	Cross River Rail Delivery Authority
DETSI	Department of Environment, Tourism, Science, and Innovation
EMR	Environmental Management Register
EP Act	Environmental Protection Act 1994 (Qld)
EPP (Water)	Environmental Protection (Water) Policy 2009 (Qld)
ERA	Environmentally Relevant Activity
HRMP	Hazard and Risk Management Plan
HGMP	Hazardous Goods Management Plan
HMP	Haulage Management Plan
ISCA	Infrastructure Sustainability Council of Australia
km	Kilometer
OHSMP	Occupation Health and Safety Management Plan
Project	Cross River Rail Project
PSTR	Project Scope and Technical Requirements
QLD	Queensland

Term	Meaning
QR	Queensland Rail
RNA	Royal National Agriculture and Industrial Association
SDP	Soil Disposal Permit
SDS	Safety Data Sheets
SPMP	Spoil Placement Management Plan
SuMP	Sustainability Management Plan
TBM	Tunnel Boring Machine
TeamBinder	Proprietary software used as part of the Project wide Electronic Document Management System
TSD	Tunnel, Stations and Development
VENM	Virgin Excavated Natural Material
WHSQ	Workplace Health and Safety Queensland
WMP	Waste Management Plan
WQMP	Water Quality Management Plan
WWTP	Waste Water Treatment Plant

1 Introduction

1.1 Background

The Design and Construction Joint Venture comprising of CPB Contractors Pty Ltd, BAM International Australia Pty Ltd, Ghella Pty Ltd and UGL Engineering Pty Ltd (CBGU D&C JV or CBGU) is responsible for delivering the Cross River Rail (CRR) Project (the Project) on behalf of the Cross River Rail Delivery Authority (the Delivery Authority).

This Waste Management Plan should be read in conjunction with the Project's overarching Construction Environment Management Plan (CEMP).

The CEMP provides specific details regarding the background of the Project, the scope of the Project and the staging and timing of key milestones associated with the construction of the Project.

1.2 Context

This Waste Management Plan (WMP) forms part of the Construction Environmental Management Plan (CEMP) developed for the construction of the Project. The WMP describes how the CPBU D&C JV will manage waste and minimise impacts during construction of the Project.

1.3 Objectives

The objectives of this WMP which is a sub-plan of the CEMP are to:

- Ensure that the Project's impacts on waste management are minimised;
- Nominate the Project's monitoring and reporting requirements in relation to waste; and
- Monitor the effects of management and mitigation measures.

It is intended that a waste programme be developed and implemented at each worksite to support the management of waste impacts as a result of construction of the Project.

Design and construction of the Project should adopt a waste management hierarchy of:

1. Avoid and reduce
2. Re-use
3. Recycle
4. Recover energy
5. Treat and dispose of waste.

1.4 Legislative Framework

1.4.1 Commonwealth Legislation

Commonwealth legislation that is likely to be relevant to the Project and this WMP include:

- *National Environment Protection (Movement of Controlled Waste between States and Territories) Measure.*

1.4.2 State Legislation

State legislation that is relevant to the Project and this WMP includes:

- | | |
|---|---|
| • <i>Cross River Rail Delivery Authority Act 2016</i> | • <i>Environmental Protection Act 1994</i> |
| • <i>Environmental Protection Regulation 2019</i> | • <i>Waste Reduction & Recycling 2023</i> |
| • <i>Building Act 1975</i> | • <i>City of Brisbane Act 2010</i> |
| • <i>Economic Development Act 2012</i> | • <i>Local Government Act 2009</i> |
| • <i>Planning Act 2016</i> | • <i>Transport Infrastructure Act 1994</i> |
| • <i>State Development and Public Works Organisation Act 1971</i> | • <i>Environmental Protection (Regulated Waste) Amendment Regulation 2018</i> |
| • <i>Environmental Protection (Waste ERA Framework) Amendment Regulation 2018</i> | • <i>Waste Reduction & Recycling (Waste Levy) Amendment Act 2019</i> |
| • <i>Waste Reduction & Recycling (Waste Levy) Amendment Regulation 2019</i> | • <i>Waste Avoidance and Recovery Act 2001</i> |
| • <i>Work Health and Safety Act 2011</i> | |

1.4.3 Approvals, Permits and Licences

CBGU will obtain licences, permits and approvals as required by law and maintain them as required throughout the delivery phase of the project. No condition of the Infrastructure Approval removes the obligation for CBGU to obtain, renew or comply with such necessary licences, permits or approvals.

Approvals expected to be required for the Project, that relate to waste management are identified in Table 4 below.

Table 4 Environmental approvals, permits and licences.

Approval / Permit / Licence	Regulatory Authority	Responsibility / Timeframe	Items approved
Contaminated Soil – Disposal Permit	Department of Environment and Science	CBGU Minimum 10 day approval timeframe.	Disposal of contaminated material
Waste Exemption – Contaminated Material	Department of Environment and Science	CBGU Minimum 30 day approval timeframe.	Waste as exemption waste
Clean spoil disposal	Varied – depending on location of spoil disposal	Spoil haulage contractor. Timeframe varies depending on proposed disposal location. Some locations may already be approved for disposal – for example at Port of Brisbane.	Disposal of clean spoil.

1.4.4 Guidelines and Standards

The main guidelines, specification and policy documents relevant to this WMP include:

- Department of Environment, Tourism, Science and Innovation (DETSI), Waste tracking obligations for PFAS in Queensland guideline
- DETSI 2011, End of Waste (EOW) guideline
- DETSI 2018, Managing waste tracking in Queensland guideline
- Workplace Health and Safety Queensland (WHSQ) 2011, How to Safely Remove Asbestos Code of Practice
- Workplace WHSQ 2011, How to Manage and Control Asbestos in the Workplace Code of Practice
- Queensland Government *Waste - Everybody's Responsibility Queensland Waste Avoidance and Resource Productivity Strategy (2014-2024)*
- Infrastructure Sustainability Council of Australia 2018, IS v2.0 Technical Manual.

2 Required Outcomes

The following environmental design requirements and environmental outcomes must be achieved throughout construction of the Project. The environmental outcomes may be achieved by meeting the performance criteria in this WMP.

2.1 Coordinator-General Conditions

The Imposed Conditions relating to Waste for the Project can be found on the Coordinator-General’s website (<http://www.dsdmip.qld.gov.au/coordinator-general/assessments-and-approvals/coordinated-projects/completed-projects/cross-river-rail-project.html>).

2.2 Environmental Outcomes

The following environmental outcomes in relation to waste are to be achieved for the Project:

- Construction activities are designed, planned and implemented to minimise the generation of waste materials
- Storage, handling, transportation and disposal of waste materials generated during construction are carried out to avoid environmental harm and adverse impacts on communities
- Reuse and recycling of construction waste materials generated by Project construction activities is optimised.

2.3 Performance Criteria

The following performance criteria must be achieved throughout construction of the Project:

- Construction activities are conducted in accordance with the Waste and Resource Recovery Management Plan (WRRMP)
- Construction activities are conducted in accordance with the *Waste Management Plan* (WMP) which will be developed by the Contractor. This WMP includes:
 - Waste management principles (avoid, reduce, reuse and recycle) and sustainable disposal strategies are implemented;
 - Targets to recover and re-use construction waste for all classes or categories of waste; and
 - All reasonable and practicable steps are taken to minimise the impacts of handling and disposal of construction waste at the worksites, and at the disposal sites; and
- Hazardous waste is handled and disposed of in accordance with the Hazardous Goods Management Plan. Waste generated by the Project is managed in accordance with the requirements and recovery targets set out in the Queensland Government *Waste - Everybody's Responsibility Queensland Waste Avoidance and Resource Productivity Strategy (2014-2024)*.

2.4 Objectives and Targets

A key objective of the WMP is to ensure that the generation of waste and the consumption of resources are minimised during construction of the Project. To achieve this objective, the targets in Table 5 have been established for the management of waste and resources during the Project.

The waste and resource targets in Table 5 relate to the overall targets of the construction aspect of the Project and is managed in accordance with the requirements and recovery targets set out in the ISCA IS v2.0 Technical Manual and the Queensland Government *Waste - Everybody's Responsibility Queensland Waste Avoidance and Resource Productivity Strategy (2014-2024)*. The level 3 sustainability targets are adopted for the construction phase of the Project.

Table 5 Project sustainability targets for the management of waste and resource

Waste Type	Level 3
	Targets for landfill diversion
Spoil (uncontaminated)	100%
Non-hazardous waste	>90%
Office Waste	>60%

Notes:
Spoil – uncontaminated excavated clay, gravel, sand, soil or rock that is not mixed with any other type of waste and resulting from construction activities. Re-use of spoil off site may include use for landfill capping if the material is genuinely inert and is used as capping material. Note that acid sulphate soils are not included in this definition.

Inert and non-hazardous waste – Bricks, concrete, paper, plastics, glass, metal and timber, asphalt, rejected or unwanted tyres, pallets, metals resulting from construction activities (loosely equivalent to Construction & Demolition waste). Hazardous waste including asbestos and contaminated soil are excluded.

Office waste – Office and packaging waste including paper, cardboard, plastics and food waste that is generated from office activities.

3 Impacts and Mitigation Measures

A range of potential impacts to the environment and potential environmental mitigation measures are outlined below.

3.1 Impacts

Key activities that will generate or contribute to waste material throughout construction of the Project include:

- Spoil material from tunnel and dive excavation
- Construction waste associated with the construction of tunnels and stations
- General solid waste generated by site staff, visitors and other personnel
- Liquid waste from the treatment of groundwater and wash-down activities.

Potential waste related impacts could include the following:

- Harm to flora, fauna and the surrounding environment
- Harm to human health
- Dust resulting from the inappropriate storage, handling and disposal or excavated material
- Soil and water including surface water and groundwater contamination from inappropriate storage, spills, handling and disposal or solid and liquid waste and materials separated for recycling, reuse or recovery
- An increase in the incidence of vermin, insects and pests resulting from the inappropriate storage and handling of putrescible waste
- An impact on social amenity during construction as a result of poor housekeeping in construction areas
- Inefficient use of resources and inappropriate procurement of resources.

A waste stream assessment is provided in Appendix A of the WMP.

3.1.1 Waste Stream Assessment

A waste stream assessment was undertaken and is outlined Appendix A. The waste stream assessment addresses the following:

- Waste Regulator Status
- Waste Category
- Waste Stream Description
- Waste Sources (Activity and/or location)
- Storage Method
- On Site Treatment
- Disposal Method
- Environmental / Human Impact.

3.2 Mitigation Measures

The following advisory mitigation measures may be implemented to achieve the nominated environmental outcomes and performance criteria. Additional or different mitigation measures can be applied to achieve the environmental outcomes and performance criteria.

3.2.1 General requirements

The following general requirements for waste management is provided below:

"Site management to ensure that there are adequate waste bins for the site area. Ensure provision of bins at worksite common areas, fitted with lids and serviced prior to being filled to capacity (from the Outline Construction Environmental Management Plan - Outline Waste Management Plan (OWMP) p 9)"

Waste materials to be separated on site and recycled wherever possible (OWMP p 6)

Allocate sufficient waste storage for the entire worksite (OWMP p 9)

- Remove all waste and/or unnecessary equipment and facilities
- Inductions to cover site rubbish disposal. No rubbish to be left / dumped on site by CBGU staff and/or subcontractors (OWMP p 10)
- "Potential soil contamination from sites listed on the Environmental Management Register (EMR) will be disposed offsite in accordance with a Soil Disposal Permit (SDP) in accordance with the Environmental Protection Act 1994
 - Waste Exemption application to be sent to the DETSI with an approved SDP."
- Consider using materials and products that have a recycled content wherever cost/performance competitive, and where environmentally preferable to the non-recycled alternative
- "Identify and implement strategies for the reuse of waste products generated during construction works. Where reasonable and practicable, provide for the re-use of excavated or salvaged materials in construction material including
 - Segregated and labelled bins for different waste streams
 - Transfer kerb and pavement materials (concrete, asphalt) to crushing and recycling plants (OWMP p 7)

- Chip and mulch vegetation cleared for the Project and re-use mulched material for landscaping purposes when feasible (OWMP p 7)
- Collect empty oil and fuel drums and other containers for return to licensed recycling facilities by a licensed waste contractor (OWMP p 7)."
- Waste unable to be re-used, recycled or recovered must be disposed of in appropriately licensed commercial landfill sites and sewage treatment systems (OWMP p 8)
- Investigate the availability of treated wastewater, stormwater runoff or groundwater inflow for site activities such as dust mitigation, wash-down uses or watering landscape works (OWMP p 7)
- Ensure that sufficient loading / unloading space is provided at the worksite to allow waste materials to be sorted for recycling and reuse (OWMP p 8)
- Ensure the movement of hazardous materials and regulated wastes occurs at non-peak times to minimise the possibility of traffic conflicts and associated risks (OWMP p 8)
- No burial or burning of waste is permitted
- Transportation of hazardous wastes, regulated wastes and contaminated soils must be undertaken by a suitably licensed waste contractor and in accordance with relevant Australian standards, legislative requirements and guidelines (OWMP p 8)
- Safety Data Sheets (SDS) are required to be kept at the storage location of all waste hazardous materials and dangerous goods (OWMP p 8)
- Any spills in relation to hazardous waste materials is to be managed in accordance with the Occupational Health and Safety Management Plan (OHSMP) and Hazardous Goods Management Plan (HGMP)
- Any waste materials suspected of containing asbestos will be disposed to an appropriately licensed landfill by a certified asbestos waste contractor, in accordance with the Asbestos Management Plan (AMP) (OWMP p 9)
- Routine daily site observations are to include monitoring capacity of waste storage facilities and arranging collections as required, monitoring for the presence of vermin or odours in association with waste storage or handling and monitoring for the presence of litter and general worksite tidiness (OWMP p 9)
- Identify and implement initiatives to both reduce spoil quantities and maximise the beneficial reuse of spoil, as per ISCA materials lifecycle impact measurement and reduction, diversion from landfill and conservation of on-site resources credit requirements. Refer to the Waste Management Plan and SuMP for further information
- Identify and implement waste minimisation initiatives and material selection strategies to minimise the embodied carbon and lifecycle impacts of waste and materials associated with the construction of the Project Works, as per ISCA materials lifecycle impact measurement and reduction and waste management credit requirements. Refer to the Waste Management Plan and SuMP for further information
- "Comply with the WRRMP (OWMP p 5). The plan covers the following items:
 - Waste management principles (avoid, reduce, reuse and recycle) and sustainable disposal strategies
 - Targets to recover and re-use construction waste for all classes or categories of waste
 - Reasonable and practicable steps taken to minimise the impacts of handling and disposing of construction waste at the worksites, and at the disposal sites."
- Prior to construction commencing, a WMP was prepared in accordance with the waste management hierarchy (avoidance, reduction, reuse, recycling, energy recovery) (refer to Figure 1), and must include the following:
 - waste management procedures for all phases of construction and waste material types, including demolition, and the handling and disposal of asbestos materials.
 - targets to recover and re-use construction waste, including demolition waste for all classes or categories of waste.
 - reasonable and practicable steps required to minimise the impacts of handling and disposal of construction waste at the worksites, and at waste disposal sites.
 - incident management procedures for responding to incidents that have the potential to cause environmental harm, including:
 - corrective or remedial actions as required to render the area safe and avoid or minimise environmental harm.
 - procedures for immediately reporting to relevant authorities and parties any incident where harmful waste material is released to the environment.
 - pre-qualification requirements for contractors providing services in waste and recyclables receiving facilities.
 - relevant training and awareness strategies for Project personnel on waste management procedures and principles, including recycling opportunities;
 - arrangements for decommissioning construction worksites post-construction; and
 - Management measures proposed to avoid and reduce, re-use and recycle material identified as part of this WMP is consistent with measures included in the Climate Change and Sustainability Management Plan (CCSMP) to avoid and reduce, re-use and recycle material.

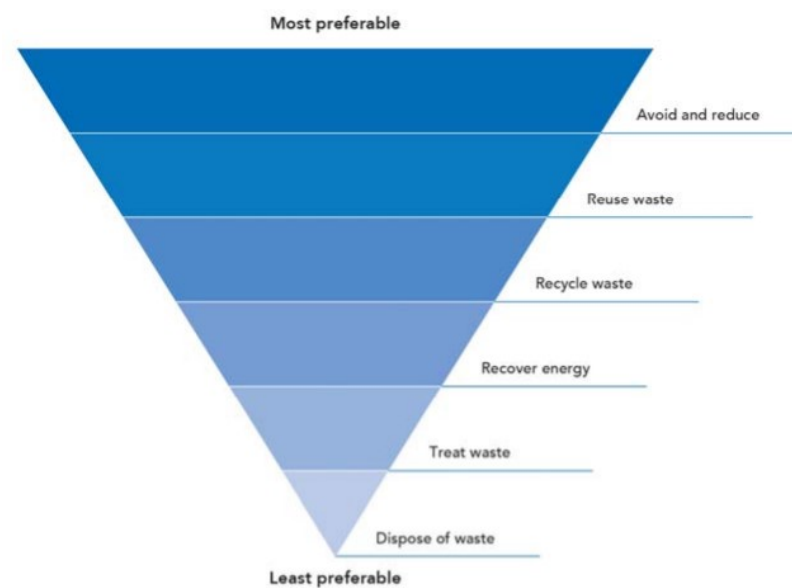


Figure 1 Waste and Resource Management Hierarchy

3.2.1.1 Avoid and reduce

The following strategies for avoiding and reducing (where avoidance is not possible) waste generation onsite have been identified:

- Identify and implement measures for avoiding waste generation and, if avoidance is not reasonable or practicable, reducing on-site waste generation
- Utilise the integrated and automated Synergy database to identify, quantify and monitor waste generation
- Implementation of Project office sustainability measures through the selection of energy and resource efficient goods and equipment (e.g. low wattage fluorescent lighting, inverter air conditioning, insulation panelling to reduce energy consumption, waterless urinals, foot pedal or automatic shutoff hand waste basins and rainwater harvesting to reduce water consumption) (Refer to CCSMP)
- Where reasonable and practicable, order goods in bulk to minimise packaging waste, and where practicable, return packaging materials to the supplier
- Develop and implement arrangements with suppliers to return unused construction materials to the supplier. Encourage Project workers to avoid or reduce waste through inductions and toolbox talks (from the Outline Construction Environmental Management Plan - Outline Waste Management Plan (OWMP) p7).

3.2.1.2 Reuse

The following reuse strategies (e.g. the identification of waste materials that would otherwise be destined for landfill disposal) have been identified:

- Train staff to identify opportunities for reuse, where practicable
- Identify and implement strategies for the reuse of waste products generated during construction
- Where reasonable and practicable, chip and mulch vegetation cleared for the Project and re-use mulched material for landscaping purposes
- Engage a salvage specialist to identify opportunities in the open market for reuse of materials that are not able to be reused in the Project
- Where reasonable and practicable, provide for the re-use of:
 - Excavated material as fill at approved fill sites
 - Concrete formwork throughout the Project
 - Reinforced steel structures in the Project
 - Structures, including culverts, cabling, poles and similar infrastructure (OWMP p 7).

3.2.1.3 Recycle

The following recycling strategies have been identified:

- Develop and implement Project specific recycling strategies
- Consider using materials and products that have a recycled content wherever cost/performance competitive, and where environmentally preferable to the non-recycled alternative
- Where reasonable and practicable, transfer kerb and pavement materials (concrete, asphalt) to crushing and recycling plants
- Provide separate recycling bins, skips and storage areas for recyclable materials at all construction worksites for construction-specific waste materials and general refuse
- Investigate the availability of treated wastewater, stormwater runoff or groundwater inflow for site activities, such as dust mitigation, wash-down uses or watering landscape works
- Where reasonable and practicable, segregate metals for recycling
- Collect empty oil and fuel drums and other containers for return to licensed recycling facilities. This is to be done by a licensed contractor
- Ensure that sufficient loading / unloading space at construction worksites to allow waste materials to be sorted for recycling and reuse (OWMP p7).

3.2.1.4 Recover

The following strategies for the recovery of waste during construction have been identified:

- Recovery of fixtures, such as lights and other electrical fittings, doors, wash basins, toilets, windows and sheds, through sales and / or charity organisations

- Recovery of rail infrastructure for later use such as ballast, rail tracks, concrete sleepers, gantries, signals and fencing
- Engaging a salvage specialist to identify opportunities for resource recovery

If recovered items and materials are to be sold, this should occur in line with due processes for disposing of such items and materials in a commercial market (OWMP p8).

3.2.1.5 Treatment

The following treatment strategies have been identified:

- The treatment of solid waste must not be undertaken on site during construction. All commercial forms of treatment must be undertaken at approved offsite facilities
- Groundwater must be treated through purpose built management systems with subsequent water used during construction. Excess water will be captured by a drainage system at each of the stations and portals, and either transferred to the onsite waste water treatment plants (WWTP), treated and reused on site during construction (OWMP p 8).

Refer to Construction Worksite Management Plan (CWMP) for WWTP sites.

3.2.1.6 Residual Waste

Waste unable to be reused, recycled, recovered or treated must be disposed of in appropriately licensed commercial landfill sites and sewage treatment systems (OWMP p 8).

3.2.1.6.1 Disposal

Waste disposal is to be in accordance with Australian standards, legislative requirements and guidelines. Wastes that are unable to be reused or recycled will be disposed of off-site to a licensed landfill facility following classification.

3.2.1.6.2 Hazardous materials or dangerous goods

This section should be read in conjunction with the Hazardous Goods Management Plan (HGMP), with the following strategies for hazardous materials and dangerous goods identified:

- Undertake the storage and transport of any hazardous materials or dangerous goods (including fuel and hazardous waste) in accordance with relevant Australian standards, legislative requirements and guidelines
- Hazardous materials and potential sources of hazardous wastes must be documented, and a register of hazardous and regulated waste updated and maintained as required. The register is required to be updated for each new hazardous material introduced on site
- Safety Data Sheets (SDS) must be required to be kept at the storage location of all hazardous materials and dangerous goods
- Undertake refuelling and maintenance activities within designated bunded areas to minimise the potential for soil and water contamination from these activities
- Prepare and implement, if required, spill response measures in relation to hazardous materials and dangerous goods. Refer to Occupational Health & Safety Management (OHSMP) and HGMP.
- Comply with the Energy Networks Association Industry Guideline in the removal and disposal of sulphur hexafluoride (SF6) filled electrical equipment (OWMP p 8-9).

3.2.1.6.3 Contaminated soil

Managing and disposing of contaminated soil to an approved disposal site is to be done in accordance with the requirements of the EP Act.

The following applies to contaminated soil:

- Manage and dispose of contaminated soil to an approved disposal site in accordance with the requirements of the EP Act (OWMP p 9).
- Refer to Contaminated Land Management Plan (CLMP) for further details regarding contaminated and CWMP for onsite disposal sites.

3.2.1.6.4 Asbestos

All waste materials suspected of containing asbestos must be disposed of to an appropriately licensed landfill by a certified asbestos waste contractor. The above section (3.2.1.6.3) applies to asbestos in soil. If stockpiled, material is to be placed in bunded area within an exclusion zone, wetted down and covered (OWMP p 9).

3.2.1.6.5 Groundwater

Groundwater must be captured by a drainage system at each of the underground stations and portals, treated and reused onsite for construction. Refer to CWMP for further details regarding WWTP (OWMP p 9).

3.2.1.6.6 On-site waste storage

Where waste is required to be handled and stored on-site prior to on-site reuse or off-site recycling/disposal, the following measures apply:

- Maintain accessible and stable areas at construction worksites for the storage of waste materials
- Ensure provision of bins at worksite common areas, fitted with lids and serviced to avoid overflowing and spills (OWMP p 9-10)
- Liquid wastes are to be stored in appropriate containers in bunded areas until transported off-site (refer to Hazardous and Risk Management Plan (HRMP) (OCLMP p 8)
- Hazardous wastes will be managed by appropriately qualified and licensed contractors, in accordance with relevant Australia standards, legislative requirements and guidelines

3.2.1.6.7 Waste transport

Where waste is required to be transported to a waste disposal site, the following measures apply:

- Ensure the movement of hazardous materials and regulated wastes occur at non-peak times to minimise the possibility of traffic conflicts and associated risks
- Transportation of hazardous wastes, regulated wastes and contaminated soils must be undertaken by a suitably licensed waste contractor
- Ensure that waste transport contractors have the necessary qualifications and permits prior to undertaking waste transportation activities for the Project
- Conduct waste tracking in accordance with legislative requirements, including identifying any exemptions from waste tracking
- Refer to Spoil Placement Management Plan (SPMP), Haulage Management Plan (HMP) and Construction Traffic Management Plan (CTMP) for further information regarding waste transport and haulage routes (OWMP p 8).

4 Compliance Management

4.1 Roles and Responsibilities

The organisational responsibilities and accountabilities in relation to environmental management throughout Project construction works are outlined in the overarching CEMP.

4.2 Induction and Training

4.2.1 Environmental Induction

Details regarding environmental induction requirements have been outlined in the overarching CEMP.

All CBGU staff, subcontractors and visitors to worksites must attend general induction training that covers general environmental management requirements, site-wide controls and site-specific and work specific risks and mitigation measures.

4.2.2 Environmental Training

Details regarding environmental training requirements have been outlined in the overarching CEMP.

Train CBGU staff and subcontractors on waste management procedures and principles including opportunities for reuse and waste management procedures for segregation of recyclable materials and storage of waste, where practicable.

4.3 Incidents and Emergencies

All incidents and emergencies are to be managed according to the process as outlined in the CEMP. This is inclusive of:

- Incident Notification
- Incident Types
- Incident Prevention Management
- Incident Investigation, and
- Complaint Management.

4.3.1 Incident Notification

4.3.2 The immediate response to all incidents is to make the area safe and undertake measures to prevent further environmental harm. The Environment and Sustainability Manager, Shared Services Director and Project Director should be notified immediately in the event of an environmental incident. Incident Prevention Management

During construction works the following preventative strategies will be implemented:

- Daily informal visual inspections of active work sites
- Completion of the Project's Environmental Checklist
- Timely close out of corrective actions as identified in the Project's Environmental Checklist
- Prompt maintenance and repairs identified by daily visual checks of corrective actions as identified in the Project's Environmental Checklist
- Environmental training identified in the CEMP as being required
- Environmental audits as identified in the CEMP.

Preventative or corrective actions will be identified in response to an environmental incident, during daily visual inspections or through the Project's Environmental Checklist

4.3.3 4.4.3 Complaint Management

All complaints are to be dealt with in accordance with the complaints management procedure outlined in the CEMP.

5 Inspections, Monitoring, Auditing and Reporting

This section outlines the compliance processes that have been adopted by CBGU to ensure compliance with the Coordinator-General Conditions and any other legislative requirements. The section below details specific requirements relating to Inspections, monitoring, auditing and reporting requirements have not been outlined in the overarching CEMP.

5.1 Environmental Monitoring

5.1.1 Inspections

CBGU will undertake environmental inspections to develop and evaluate the effectiveness of environmental controls. Routine daily site inspections must include monitoring capacity of waste storage facilities and arranging collections as required, monitoring for the presence of vermin or odours in association with waste storage or handling and monitoring for the presence of litter and general worksite tidiness

Inspections are to be undertaken as nominated in the CEMP.

5.1.2 Monitoring

Monitoring will be undertaken at various sensitive receptors to validate the impacts predicted for the Project and to measure the effectiveness of environmental controls and implementation of this WMP. The monitoring also helps in addressing any potential Community Complaints that may be made. The monitoring requirements specific to waste are outlined below:

- Monitor for the presence of vermin, insects and pest levels and implement appropriate control measures, as required
- Records of the following waste management information, as a minimum, must be kept throughout the construction phase:
 - resource use and waste generated from construction works
 - waste recovered and re-used
 - waste disposed to landfill
 - waste transporter or contractor details (including company name, licensed operator name and license number) (Outline WMP p 11).

This information will also be required to fulfil the sustainability objectives of the Project in order to achieve the relevant ISCA Waste credits.

Monitoring for waste management should be undertaken in accordance with the WMP, HGMP and CLMP as appropriate.

5.1.3 Auditing

Audits will be undertaken to assess the effectiveness of environmental controls, compliance with the CEMP, compliance with Environmental Design Requirements, and other relevant permits, approvals, and guidelines.

Audits will be undertaken in accordance with the CEMP.

5.1.4 Review

Review requirements have been specifically addressed within the overarching CEMP.

5.1.5 Corrective Actions

The process for developing and implementing Correction Actions has been specified within the overarching CEMP.

5.2 Reporting

5.2.1 Monthly Report

A report in relation to waste management may also be prepared as and when required.

5.2.2 Incidents and Non-Compliance Event Reporting

Details regarding reporting, including provision of interim and detail reports have been provided in the overarching CEMP.

5.3 Documentation and Communication

5.3.1 Environmental Records

The process for managing and collecting environmental records is detailed in the overarching CEMP. Document Control

Document control requirements have been specifically addressed within the overarching CEMP.

5.3.2 Review

Review requirements have been specifically addressed within the overarching CEMP.

5.3.3 Communication

All internal and external communication with all stakeholders including the public, Coordinator-General, government agencies and the Delivery Authority must be done in accordance with the requirements of the overarching CEMP and the Community and Stakeholder Engagement Plan (CSEP).

Appendix A

Waste Stream Assessment

Waste Regulatory Status	Waste Category	Waste Stream Description	Waste Sources (Activity and/or location)	Storage Method	On Site Treatment (if any)	Disposal Method	Environmental / Human Impact
Non-Regulated Waste	Organic products	Green waste	Vegetation removal/land clearing for rail infrastructure and access, landscape maintenance	Temporarily stockpiled on or off site prior to mulching/reuse	Mulched and reused in landscaping or as soil treatment measures	None required - reuse onsite as mulch and for rehabilitation works. Surplus material to BBC green waste facility or commercial operator for mulching/composting	If not handled or stored properly, potential to spread weed, potential fire hazard. If disposed to landfill contributes to methane generation
		Cardboard/paper	Construction work sites (office, kitchen, stores)	Colour coded recycling bins provided	Separation by individual disposers	Removal by waste contractor for recycling	Within landfills decomposing paper products generate methane which is a greenhouse gas
		Food scraps/ kitchen waste	Construction work sites (kitchen) Construction	Colour coded food scrap bins, worm farm or composing bin	Separation by individual disposers	Removal by waste contractor for composting. Alternatively landfill if insufficient source separation	Potential odour production and vermin attraction if not handled appropriately. If landfilled contributes to greenhouse gas emissions from landfills
	Inert Materials	Topsoil	At grade construction	Temporarily stockpiled on or off site for reuse	Soil amelioration may be required prior to reuse i.e. application of gypsum, minerals, etc.	None required. Surplus material to commercial operator provided certified as not contaminated	If not stored or handled appropriately contribute to siltation of drainage, waterways/creeks
		Ballast	Track realignment and construction	Stockpiled	Reuse on rail corridor	Ballast storage area	Reusing of ballast aids in the reduction of material quarried for more ballast
	Construction Waste	Concrete from Building foundations, building floors, paths and equipment footings, concrete sleepers, concrete slabs, concrete beams, concrete columns, blocks and bricks, leftovers from pouring	Construction activities	Segregated into skips/stockpiles specific to concrete waste / concrete wash bays	Crushed/processed/broken up and used as fill in bulk earthworks, drainage material, pipe bedding, erosion control, pavements, roads, etc.	Reuse on site or removal by waste contractor for recycling	Unnecessary use of landfill capacity if disposed to landfill. Runoff from concrete truck wash bays can increase alkalinity of surface water - this water needs to be contained and managed appropriately. Crushing concrete has potential to generate dust and noise emissions
		Asphalt from roads, leftover from road extensions	Construction activities	Segregated asphalt types into skips or stockpile areas	Mix with new asphalt during production of hot mix paving for road use, pot holes, and low use trafficable roads (may need to be done offsite)	Removal by waste contractor for recycling and reprocessing	Unnecessary use of landfill capacity if disposed to landfill. Reuse aids in reduction of need for more bituminous/asphalt product
		Timber from building materials - treated and untreated timber, structural timber / sleepers / fencing / plywood / doors / particleboard	Construction and demolition activities	Segregated into skips specific to timber off cuts	Sorting to identify timber suitable for reuse in various construction activities	Removal by waste contractor for recycling	Unnecessary use of landfill capacity if disposed to landfill. Reuse aids in reduction of need for more timber products. Plywood and Particleboard are timber products bonded with adhesives (resins) generally not suitable for composting. Possible refuse derived fuel at appropriately licensed facilities

Waste Regulatory Status	Waste Category	Waste Stream Description	Waste Sources (Activity and/or location)	Storage Method	On Site Treatment (if any)	Disposal Method	Environmental / Human Impact
		Timber from packaging material (pallets, crates)	Material delivery	Segregated into skips specific to timber off cuts	Reduce the amount of packaging sent to the site in consultation with the suppliers	Return to supplier or recycle with other timber products	Unnecessary use of landfill capacity if disposed to landfill. Reuse aids in reduction of need for more timber products. Plywood and Particleboard are timber products bonded with adhesives (resins) generally not suitable for composting. Possible refuse derived fuel at appropriately licensed facilities
		Glass - window glass, sheet glass	Construction activities	Segregated in skips specific to glass	Segregation	Removed by waste contractor for reuse/recycle	Unnecessary use of landfill
		Glass beverage containers (recyclable)	Construction work sites	Coloured coded glass recycling bins to be provided	Separation by individual disposers	Removal by waste contractor for recycling	Unnecessary use of landfill
		Electrical cable off cuts	Overhead wires, underground services, construction office fit outs and maintenance	Segregated with scrap metals	Separation by individual disposers	Removal by scrap metal dealer	Recycling reduces need for virgin metals. Unnecessary use of landfill capacity if disposed to landfill. Recycled metals are a valuable resource
		Lighting: Fluorescent light tubes, high intensity discharge lamps, compact fluorescent lamps, other mercury containing lamps	Construction activities	Segregated and stored for collection	Treated as a potential hazardous waste, handled and stored so that contamination does not occur	Removal by a licenced waste contractor for resource recovery/recycling	Mercury containing items. Mercury is a potent neurotoxin in humans and a toxic heavy metal when accumulated in the environment
	Metal	Steel off cuts, structural steel (including tracks), pipe work, operational equipment, building sheeting	Construction activities	Skips specific to waste steel to be provided during construction	Segregation by workers and storage in designated location	Removal by waste contractor for recycling. Monetary incentives can be obtained for recycling of waste steel.	Recycling of steel aids in the reduction of mining raw materials. Using recycled metal reduces energy consumption in comparison with creating a product with raw materials
		Copper pipes and copper electrical cables, aluminium, corrugated roofing iron	Overhead wire installation, underground services installation, construction office fit outs	Skips specific to waste metal to be provided during construction	Segregation by workers and storage in designated location	Reuse/sell to scrap metal dealers	Recycling of steel aids in the reduction of mining raw materials. Using recycled metal reduces energy consumption in comparison with creating a product with raw materials
		Aluminium beverage cans	Construction work site (workers)	Coloured coded aluminium recycling bins to be provided	Separation by individual disposers	Removal by waste contractor for recycling	Using recycled metal reduces energy consumption in comparison with creating a product with raw materials
	Plastics	Pipe and conduit offcuts, plastic piping, flooring vinyl	Construction activities	Segregated into plastic waste stream	Segregation into skips specific to material	Removal by waste contractor for recycling	Using recycled materials reduces energy consumption in comparison with creating a product with raw materials. Material unable to be recycled or reused will be disposed to landfill
		Material/equipment packaging (shrink wrap/pallet wrap/bubble wrap, Poly-Styrene)	Materials delivery	Segregated into plastic waste stream	Avoid delivery to site, then segregation	Avoid where possible then reuse/recycle	Using recycled materials reduces energy consumption in comparison with creating a product with raw materials. Material unable to be recycled or reused will be disposed to landfill

Waste Regulatory Status	Waste Category	Waste Stream Description	Waste Sources (Activity and/or location)	Storage Method	On Site Treatment (if any)	Disposal Method	Environmental / Human Impact
		Food/beverage containers/wrappers (recyclable)	Construction work sites	Coloured coded recycling bins to be provided	Separation by individual disposers	Recycle	Using recycled materials reduces energy consumption in comparison with creating a product with raw materials. Material unable to be recycled or reused will be disposed to landfill
		Food/beverage containers/wrappers (non-recyclable)	Construction work sites	general waste bins	None	Landfill	Using recycled materials reduces energy consumption in comparison with creating a product with raw materials. Material unable to be recycled or reused will be disposed to landfill
	General waste	mixed waste, unsegregated, unsorted waste (not regulated waste)	Construction work sites	general waste bins and skips	None	Landfill	
	Liquid wastes	Groundwater inflow	groundwater inflow into tunnel potentially mixed with tunnel wash-down water	Tunnel drainage system, holding tank may be required	Treated at on-site/off-site Waste Water Treatment Plant (WWTP)	Discharge to appropriate surface water (if quality acceptable) or if not suitable, then to sewer, alternatively may be suitable for reuse as wash-down water or other CRR water uses to reduce potable water consumption	Minimise groundwater inflow through design measures such as water proofing; may be suitable water to reduce potable water usage of CRR
		Pavement/surface water /stormwater runoff from construction sites	Construction activities	Stormwater retention/detention ponds/sediment pond	Sediment/silty water pond or onsite WWTP	If suitable onsite effluent irrigation/offsite discharge to waterway otherwise connection with municipal sewage/septic tanks/discharged into waterway	Potential land and water contamination, siltation of waterways and creeks. Monitor downstream surface water offsite disposal points.
	Soil	Acid Sulphate Soil spoil	Construction within land in ASS area (i.e. rail corridor)	Bunded stockpile for treatment/ disposal or direct haul to spoil storage area or waste disposal facility	Lime treatment as per procedure	Treated material reuse on site or removal by waste contractor to spoil storage area	Leaching of acid into the previously uncontaminated environment. Audit handling and quantity; validate treatment effective and reused or disposed appropriately
Regulated Waste	Hazardous waste	Oil spill clean-up kit materials, cleaning/ maintenance rags	Construction work sites, plant and machinery workshops	Segregated in bins/skips specific for oily rags/materials, etc. in accordance with AS 1940	Treated as a potential hazardous waste, handled and stored so that contamination does not occur	Removed by a licensed specialist hazardous waste contractor for offsite treatment/disposal	Land and water contamination including both surface and groundwater if not handled and stored appropriately. Also a potential fire hazard.
		Empty plastic or metal drums/containers (recyclable	Supply of chemicals, paint, oil, cleaning fluids, etc.	Store on bunded pallets in accordance with AS1940	Treated as a potential hazardous waste, handled and stored so that contamination does not occur	Return to supplier for reuse or licensed specialist hazardous waste contractor for offsite treatment / disposal	Land and water contamination including both surface and groundwater if not handled and stored appropriately. Also a potential fire hazard.
	Liquid wastes	Oils, lubricants, grease, hydrocarbons, diesel, petrol	Machinery / vehicle / rolling stock / track repair machines oil changes and lubrication during construction and operation	In accordance with AS 1940	Treated as a potential hazardous waste, handled and stored so that contamination does not occur	Removed by a licensed specialist hazardous waste contractor for offsite treatment/disposal	Land and water contamination including both surface and groundwater if not handled and stored appropriately. Also a potential fire hazard.
		Paints and solvents	Painting stations/noise barriers/rail infrastructure, cleaning	Bunded compound or self bunded pallets	Treated as a potential hazardous waste, handled and stored so that contamination does not occur	Removed by a licensed specialist hazardous waste contractor for reuse/offsite treatment/disposal	If not handled appropriately, potential land and water contamination

Waste Regulatory Status	Waste Category	Waste Stream Description	Waste Sources (Activity and/or location)	Storage Method	On Site Treatment (if any)	Disposal Method	Environmental / Human Impact
		Wash-down water	Wash-down of transport vehicles, construction site wheel wash	Dedicated wash-down bay for vehicles holding tank may be required	If unsuitable for offsite discharge to waterway then treated at on-site or offsite WWTP	Connection with municipal sewage or discharged to council stormwater	Potential land and water contamination. Water meter on wash-down water supply system - monitor water usage and subsequent wash-down water treatment and disposal
			Wash down of transport vehicles, tunnel wash down water potential mixed with groundwater inflow	Tunnel drainage system, holding tank may be required	If unsuitable for offsite discharge to waterway then treated at on-site or offsite WWTP	Connection with municipal sewage or discharged to council stormwater	Treated tunnel wash-down water may be suitable for reuse onsite to reduce potable water usage of CRR
		Pavement/surface runoff/stormwater	Construction activities	Stormwater retention / detention ponds / sediment pond	If unsuitable for offsite discharge to waterway then treated at on-site or offsite WWTP	Connection with municipal sewage or discharged to council stormwater	Potential land and water contamination.
		Sewage	Construction work sites during construction	Holding tanks and pumping stations	Treated at off-site WWTP	Connection with municipal sewage or septic tanks	Health impacts and surface water contamination if sewage not managed appropriately. Water meter on potable water supply - monitoring water usage
	Tyres	End of life tyres (Shredded/bald tyres)	Machinery and plant servicing	Segregated into stockpiles for removal off site	Segregation	Tyre recycling facility	Inappropriate handling and storage potential health and environmental concerns; fires in stockpiles can release toxic gases, pollute waterways, tyre stockpiles provide breeding habitats for mosquitoes. Audit handling and quantity of tyres used for project and confirm recovery / reuse / recycling
	Batteries	Lead-acid; lithium hydride; Ni-Cd	Spent batteries from vehicles, construction machinery, portable equipment	Bunded compound	Segregation	Removed by a licensed contractor to a battery recycling facility or waste disposal facility licensed to receive regulated wastes	Contain lead, lead compounds and/or sulphuric acid. Lead compounds are toxic humans and the environment. Acid is corrosive. Audit handling and quantity of batteries used for project and confirm recovery, reuse, recycling, disposal
	Chemical	Contaminated earth / spoil	Construction within land listed on the EMR/CLR (i.e. rail corridor)	Refer to Section 3.2.1.6.6	Sampling to determine contamination levels and required treatment	Removal once disposal permit is obtained from DES and remediation where appropriate	Leaching of the contaminants into the previously uncontaminated environment. Audit handling and quantity; validate contaminated soil removed and treated/disposed appropriately.
		Empty drums/containers (non-recyclable)	Supply of chemicals, paint, oil, cleaning fluids, etc.	Storage In accordance with AS 1940 (bunded area)	Rinse in designated area on site (if appropriate), crush and puncture prior to dispatch to recycler or disposal	Removed by a licensed specialist hazardous waste contractor for offsite reuse / treatment / disposal	Land and water contamination including both surface and groundwater. Also a potential fire hazard. Audit appropriate onsite handling procedures, haulage and destination
	Contaminated soil	Excavated contaminated material	Tunnel / underground station construction	Refer to Section 3.2.1.6.6	None	Removed by a licensed specialist waste contractor in accordance with site management plan for offsite treatment or disposal to landfill	Leaching of the contaminants into the previously uncontaminated environment. Audit handling and quantity; validate contaminated soil removed and treated / disposed appropriately.

Waste Regulatory Status	Waste Category	Waste Stream Description	Waste Sources (Activity and/or location)	Storage Method	On Site Treatment (if any)	Disposal Method	Environmental / Human Impact
		Asbestos in soil	Tunnel / underground station construction	Refer to Section 3.2.1.6.4	None	Offsite disposal by appropriately licensed sub-contractor to a licenced landfill facility	Asbestos fibres can cause cancer if respirable fibres are inhaled. Audit handling and quantity; validate contaminated soil removed and treated / disposed appropriately.
		Sediment in sediment retaining structures - contaminated with hydrocarbon or heavy metal (or other) pollutants	Maintenance of drainage structures or sediment ponds	Bunded stockpile for treatment/ disposal or direct haul to waste disposal facility	Sampling and laboratory analysis to determine contamination levels	Removal once disposal permit is obtained from DES and remediation where appropriate	Leaching of the contaminants into the previously uncontaminated environment. Audit handling and quantity; validate contaminated soil removed and treated/disposed appropriately.